

Stack Air Emission Report of Boiler-2:

INDESORE SWEATER LTD.



Conducted By

GREENTECH TESTING COMPANY LTD.

Corporate Office:

House: 4 Sobhanbag, Mohammadia Super

Market, Dhanmondi-27, Dhaka-1207

Contact: +8801727-310675, 01795-333332



Date of Testing: January 28, 2019

Date of Report Submitting: February 2, 2019



Environmental Testing, Inspection, Assessment, Calibration & Consultancy Organisation.



Certificate Number: GTCL/VER/2019/216

Stack Air Emission Report

| Issued By | Greentech Testing Company Ltd. House No: 4 Sobhanbag, 123 Mohammadia Super Market (2 nd Floor), Mirpur Road, Dhaka-1207. Contact Number: 01795-333332 E-mail: ceo@gtclbangladesh.com |
|--------------------|---|
| Date of Issue | : February 2, 2019 |
| Certificate Number | : Certificate Number: GTCL/VER/2019/216 |

| Customer | INDESORE SWEATER LTD. Deger Chala, National University, Gazipur Sa Gazipur-1704, Bangladesh. | | |
|--------------------|--|---------------------------|--|
| Description | Stack Air Emission Assessment of Bo (Included Parameter: 1. SPM- Suspe Particulate Matter, 2. NOx- Oxides of 3. SOx- Sulfur Dioxide, 4. CO- Carbon Mono-oxide, 5. CO ₂ - Carbon Di-oxid 6. O ₂ - Oxygen,) | nded of Nitrogen, n | |
| Date of Assessment | : January 28, 2019 | | |



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Stack Air Emission Report

Description of Sampling:

Name of Combustion Unit: Boiler (Natural Gas Boiler)

| Key Information of Boiler | | | | |
|----------------------------------|--------|---------------------------|--|--|
| Location of Boiler | | Ground Floor, Boiler Room | | |
| Capacity | | 1,000 Kg / Per Hour | | |
| Boiler Type | | Natural Gas Boiler | | |
| Brand Name | | Fulton | | |
| Boiler Registration Number | | BA:BO: 5703 | | |
| Test Pressure | | 80 PSI | | |
| Max Working pressure | | 90 PSI | | |
| Frequency | | 50 Hz | | |
| Manufacturer Year | | 2008 | | |
| Origin | | USA | | |
| Relevant Weather Condition | | | | |
| emperature of Boiler Room 29.5°C | | °C | | |
| Humidity of Boiler Room | 48% RH | RH | | |
| Ambient Weather | Norma | | | |

Sampling has been done by automatic sampler connected with the analyzer. During the sampling procedure, all instruction stated in the Greentech Testing Company Ltd. work instruction GT-101 has followed. The machine probe has set to the center point of the exhaust. Sampling has been conducted for specific time intervals mentioned in the work instruction and recorded in a field data collection sheet.



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Description of Analysis

| SN | Sample Description | Name of the Parameters | | | | | |
|----|---|---------------------------|---------------------------|-----------------------|-----------------|-----------------|-----------------|
| | | SPM | NOx | SOx | co | CO ₂ | O ₂ |
| 01 | Method of Analysis | Gravimetric | EPA Method (7-1) | Hydrogen Per-Oxide | ORSAT Method | ORSAT Method | ORSAT Method |
| 02 | Emission Source from Gas Boiler Exhaust (Capacity-1,000 Kg) | 45 | 57 | 160 | 282 | 4.5% | 13.4% |
| 03 | Unit | mg/Nm³ | mg/Nm³ | mg/Nm³ | mg/Nm³ | V/v | % |
| 04 | Duration (Minutes) | 30 | 30 | 30 | 30 | 30 | 30 |
| 05 | Bangladesh (DoE) Standard | 100 (Gas) 300 (Liquid) | 150 (Gas) 300 (Liquid) | NYS | NYS | NYS | NYS |
| 06 | IFC / World Bank Standard | NYS | 320 (Gas) 460 (Liquid) | 2000 | NYS | NYS | NYS |
| 07 | Remark | Excellent | Good | Good | Good | Good | Good |

(Note: these above-mentioned parameters are GHG substance)

Abbreviation: - 1. SPM- Suspended Particulate Matter, 2. NOx- Oxides of Nitrogen, 3. SOx- Sulfur Dioxide,

4. CO- Carbon Mono-oxide, 5. CO2- Carbon Di-oxide, 6. O2- Oxygen, 7. NYF- Not Yet Set-Not Found. 8. V/v-Volume / volume, 9. DoE – Department of Environment. 10. N/A- Not Applicable.

Pollutant Quantity Calculation: Measured Emission Concentration (mg/nm3) × Measured Air Flow (nm3/H) × Operating time (Hour/Year) = Mass pollutant Discharge (Kg/Year):

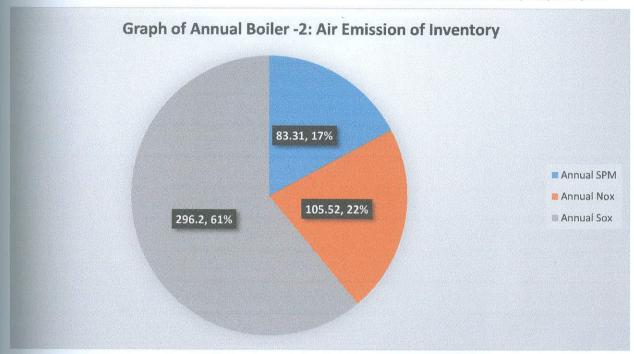
| Pollutant Quantity Calculation | SPM | NOx | SOx |
|--|-------|--------|--------|
| Measured Emission Concentration (Ng/nm3): | 45 | 57 | 160 |
| Measured Air Flow (Nm3/Hour): | | 1152 | |
| Operating time (Hour/Year): | | 1607 | |
| Total Air Emissions Discharge Inventory (Kg/Year): | 83.31 | 105.52 | 296.20 |



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Comment: Boiler of INDESORE SWEATER LTD. which is run 100% by Gas. Stack/Point source emission from the Boiler has been analyzed and to evaluate SPM, NOx, SOx, CO, CO2, & O2 from the point source emission. It was observed that the levels of SPM, NOx, SOx, CO, CO2, & O2 from emission were within the standard limits as per Bangladesh and IFC / World Bank Standard. Black smoke was not found in the point sources of INDESORE SWEATER LTD.



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Photograph of the Boiler-2:

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